

FIG-2A

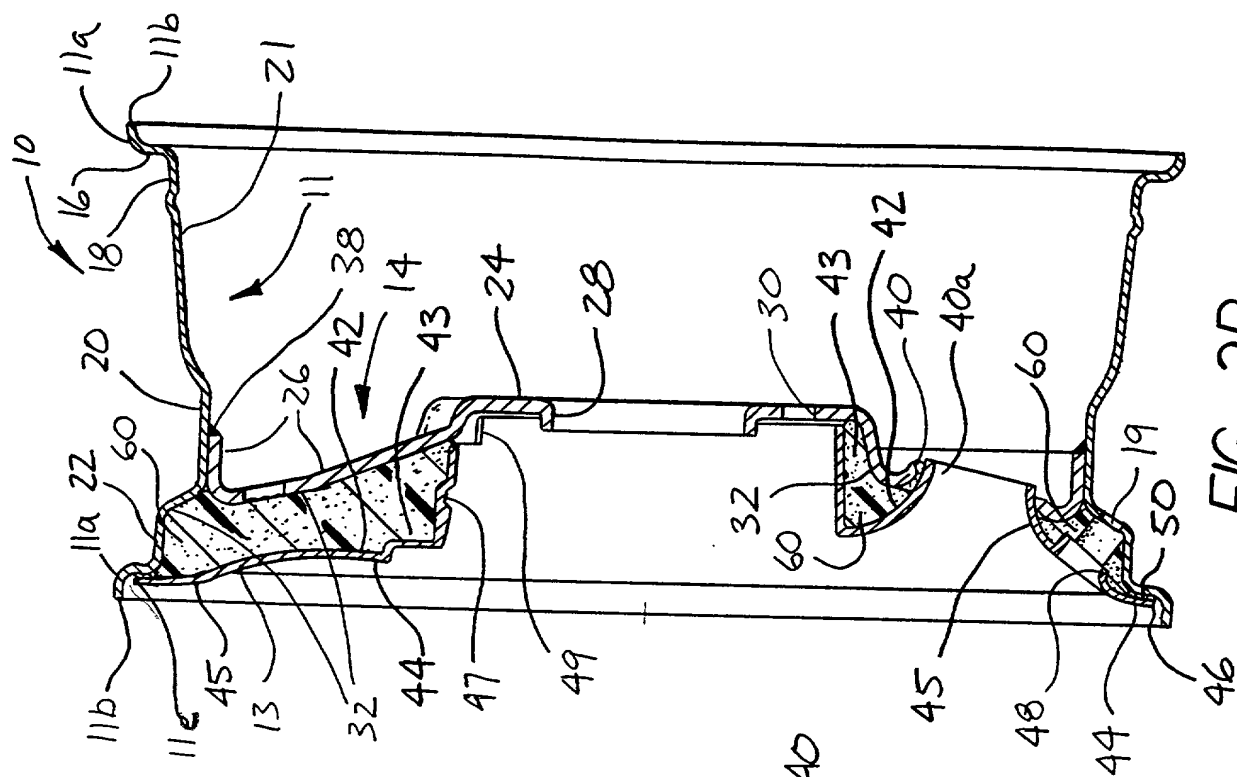


FIG-2B

```

graph TD
    Start([A]) --> Sealant{SEALANT / or ADHESIVE}
    Sealant -- YES --> Fixture[102: FIXTURE OVERLAY]
    Fixture --> Vacuum[103: OPTIONAL - APPLY VACUUM]
    Vacuum --> Adhesive[104: APPLY ADHESIVE]
    Adhesive --> Cure[160/106: OPTIONAL PARTIAL CURE ADHESIVE]
    Sealant -- NO --> LocateWheel[110: LOCATE WHEEL]
    LocateWheel --> LocateOverlay[120: LOCATE OVERLAY TO WHEEL]
    LocateOverlay --> CureAdhesive[124: CURE ADHESIVE]
    LocateOverlay --> FinalCure[122: FINAL CURE ADHESIVE]
    CureAdhesive --> Preheat[130: PREHEAT OVERLAY, WHEEL ASSEMBLY]
    FinalCure --> Preheat
    Preheat --> Clamps[OPTIONAL ENGAGE 2ND SET OF CLAMPS]
    Clamps --> End([A])
  
```

**FIG. 2A**

**FIG - 3A**

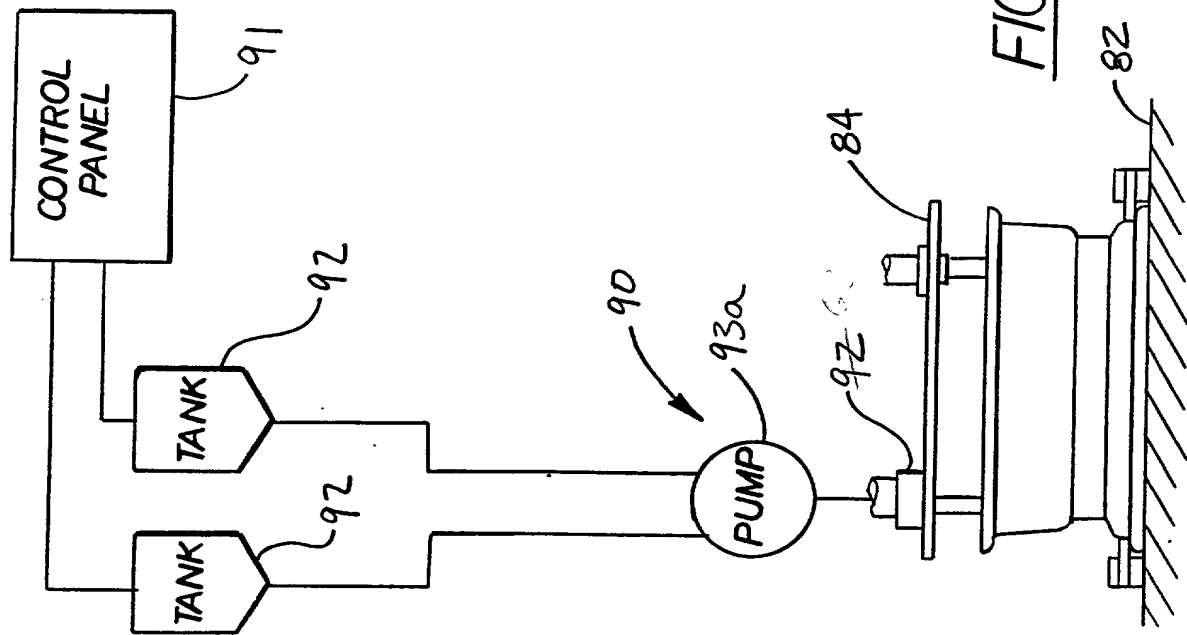


FIG-5

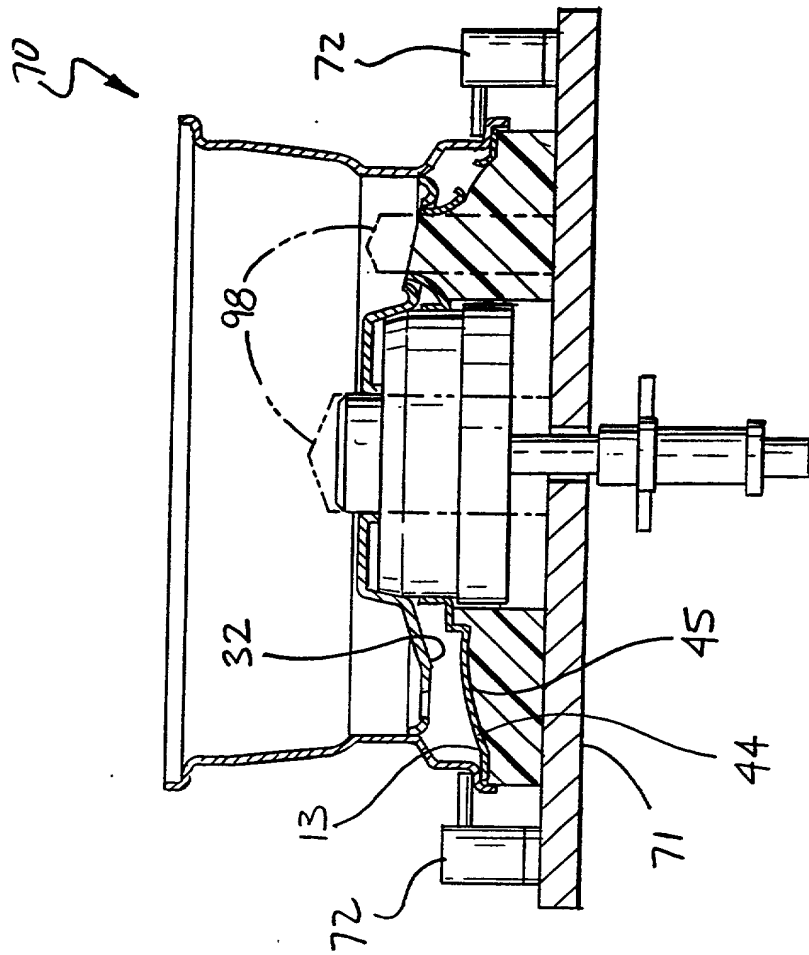


FIG-6

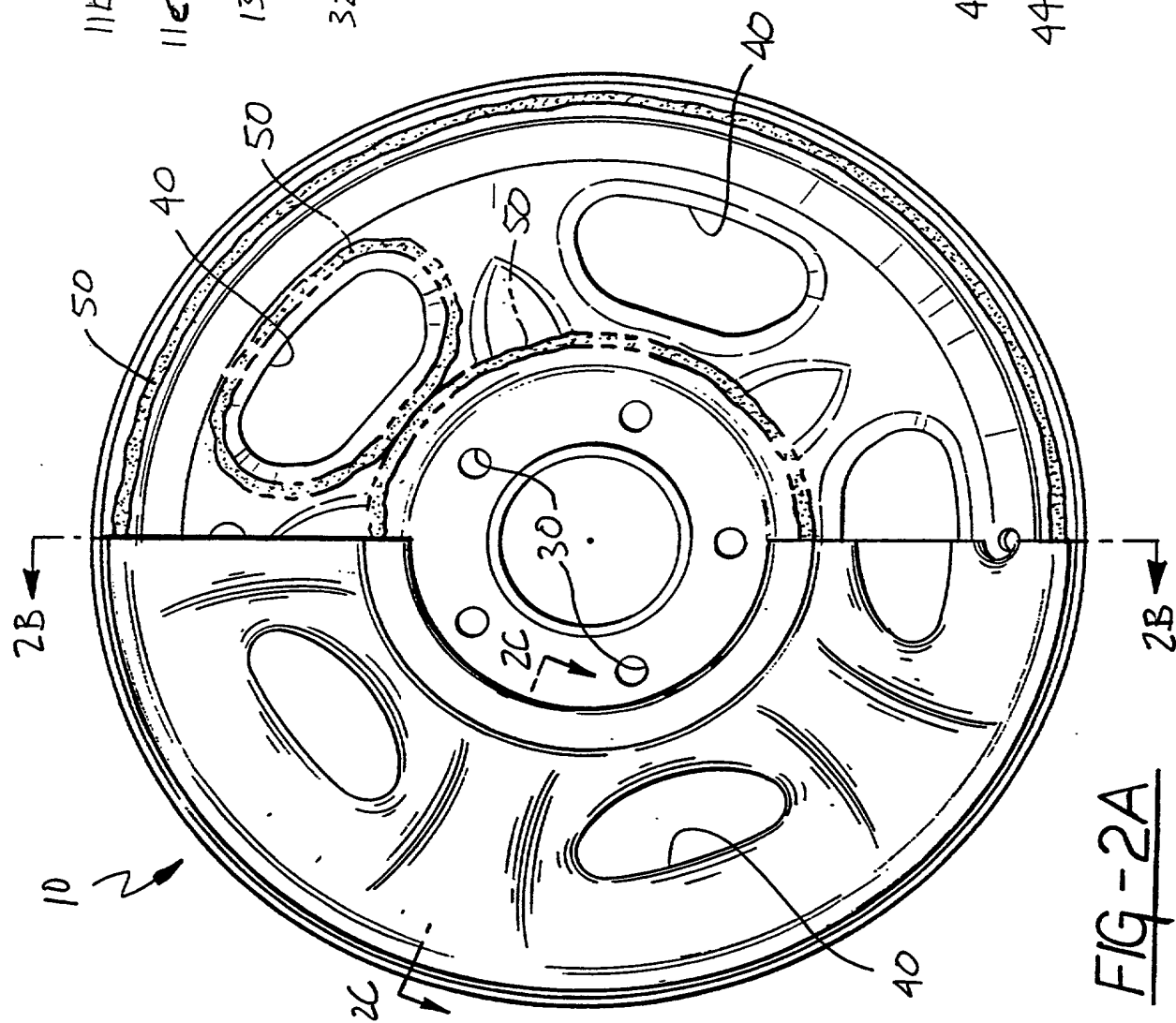


FIG-2A

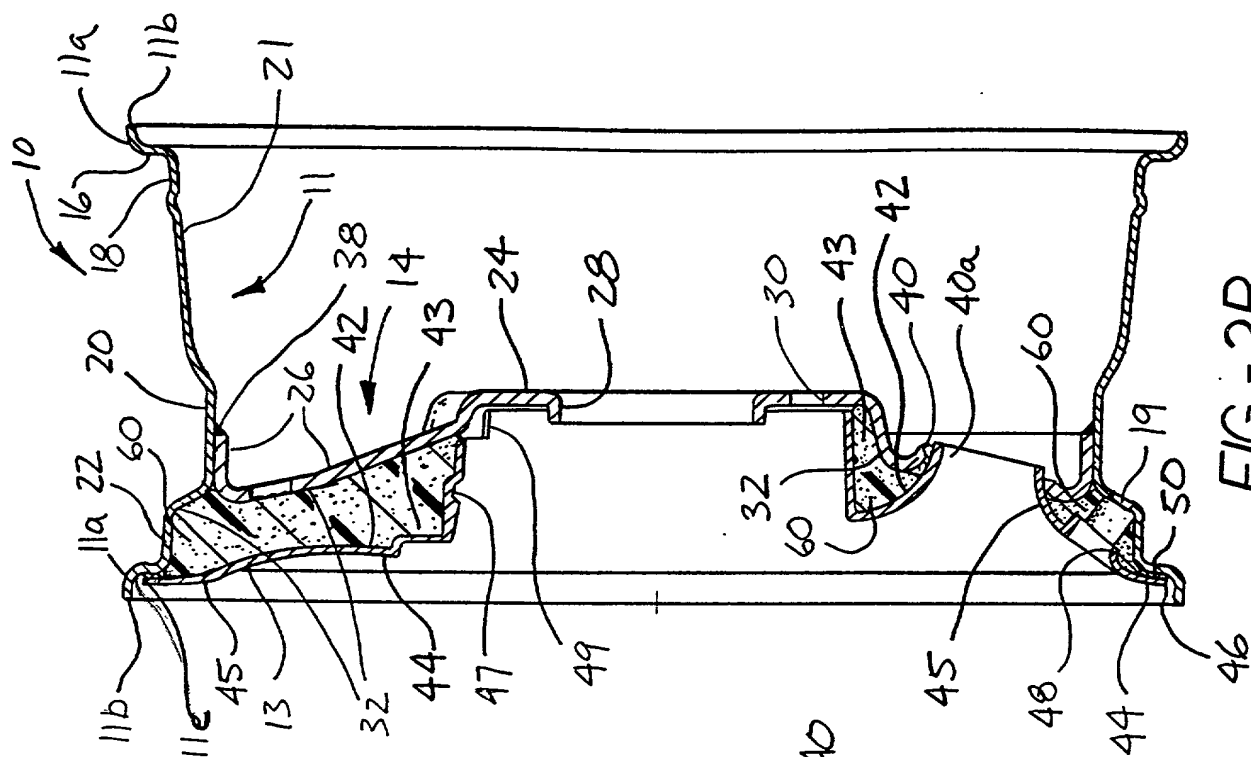
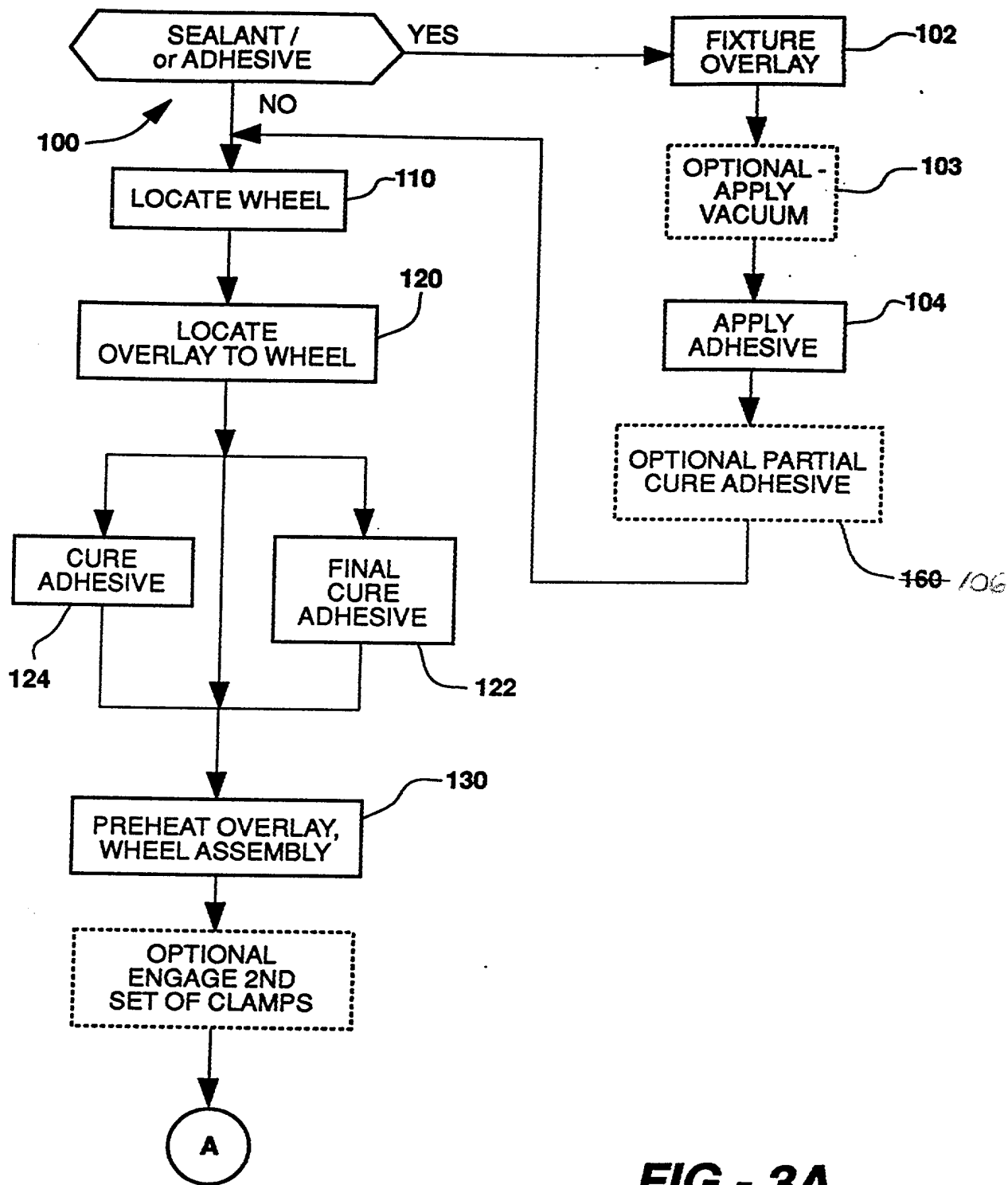


FIG - 2B



**FIG - 3A**

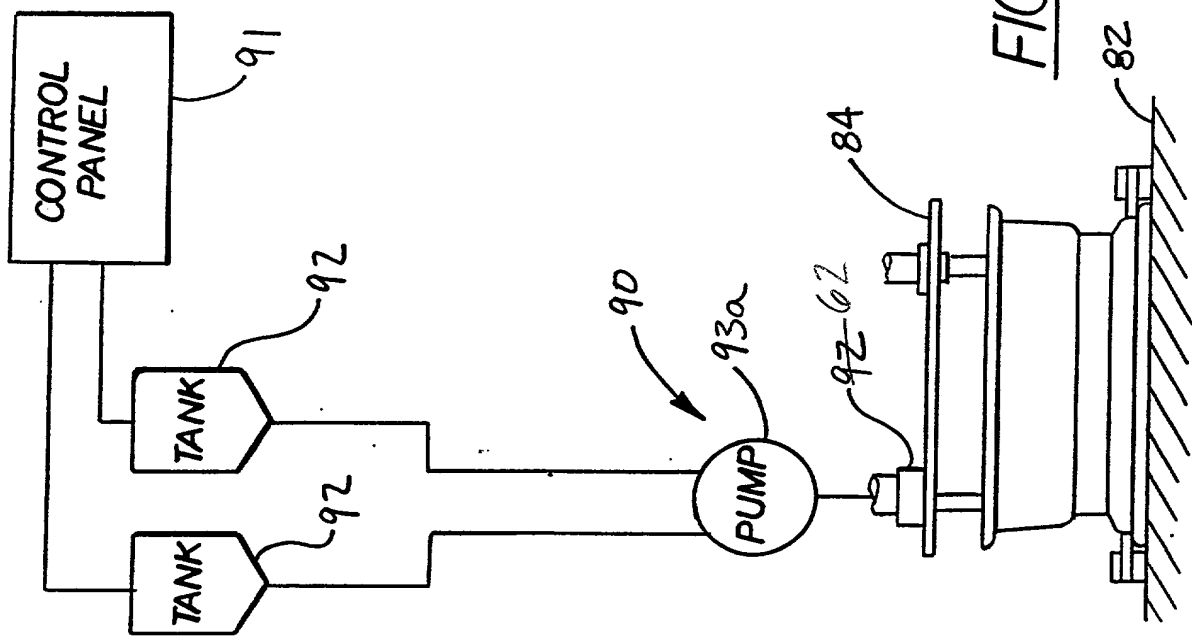


FIG-5

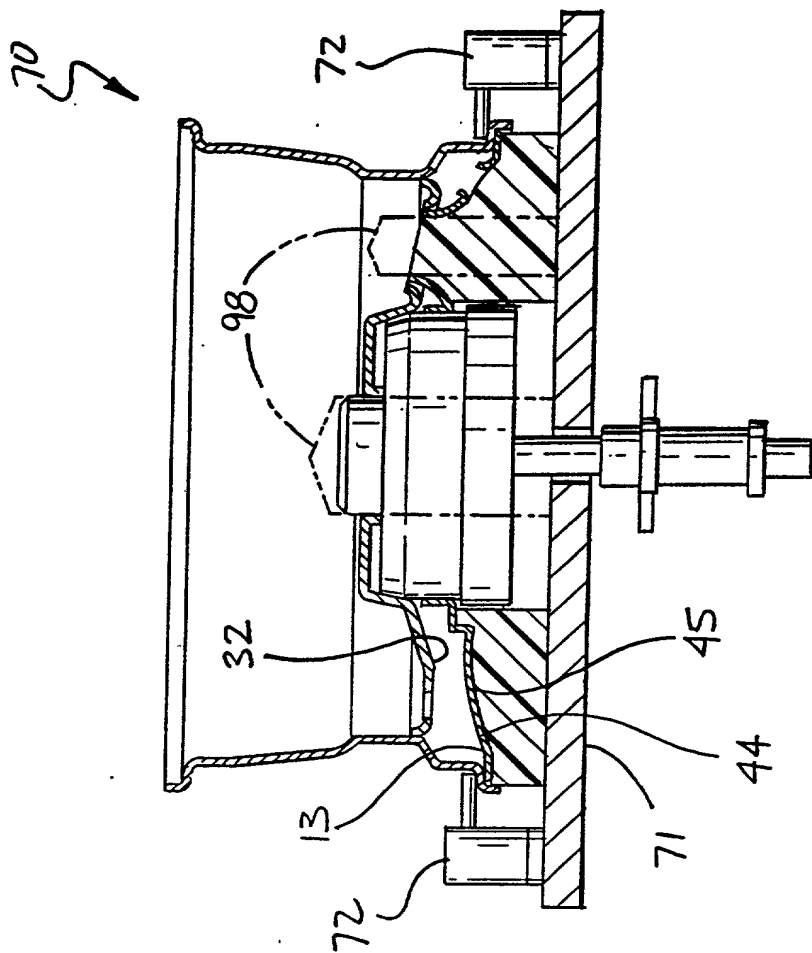
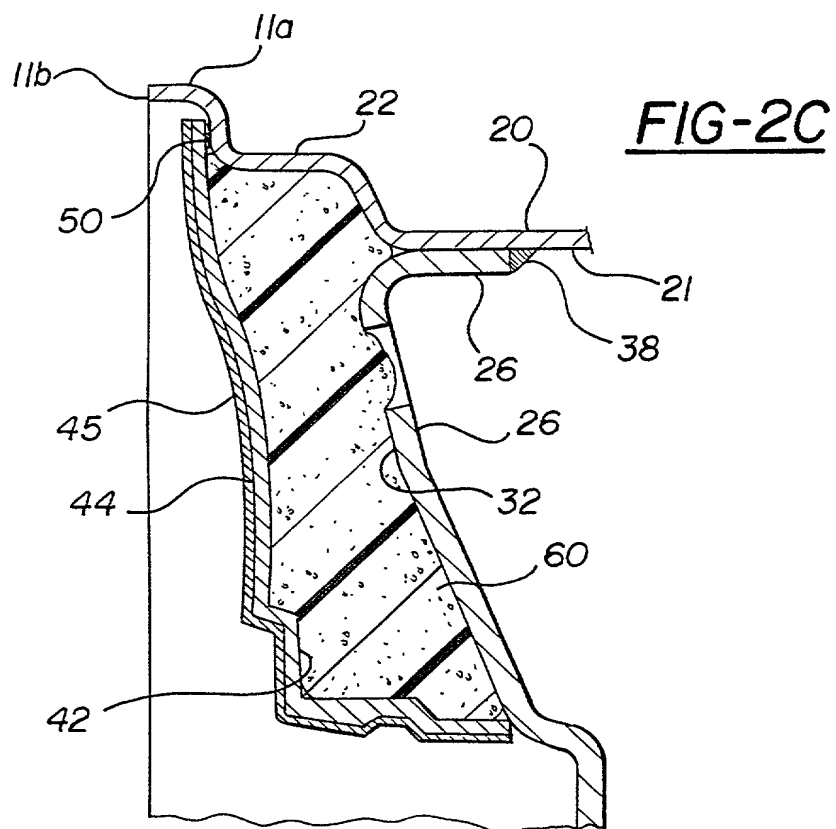
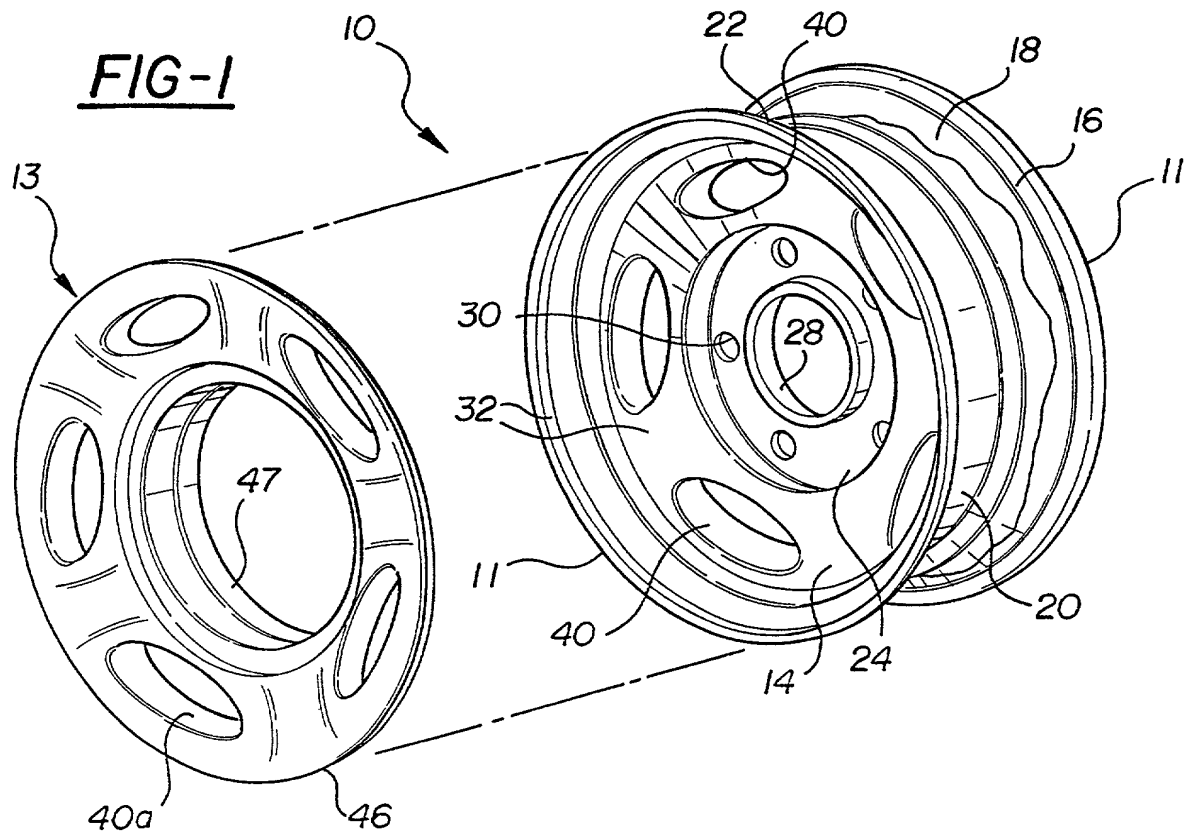


FIG-6



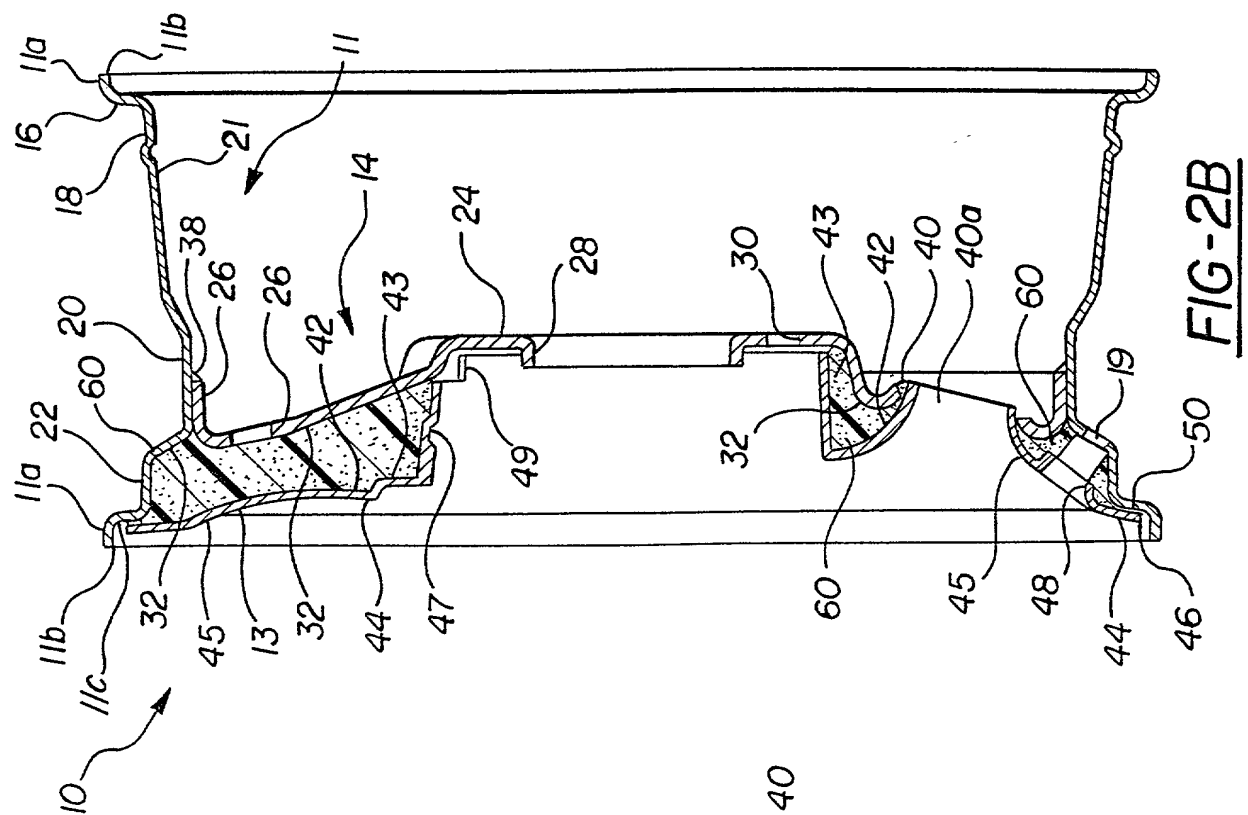


FIG-2B

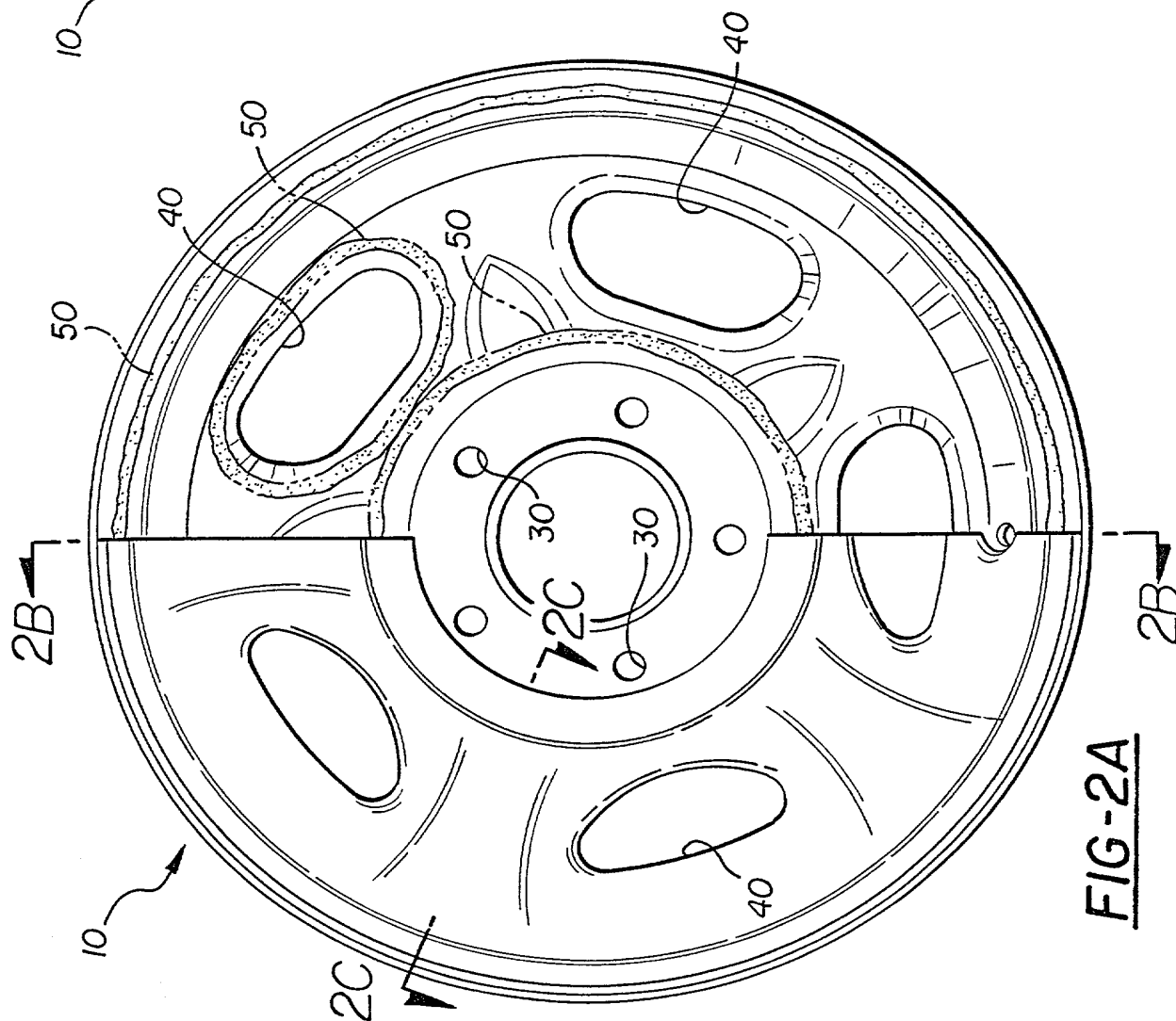
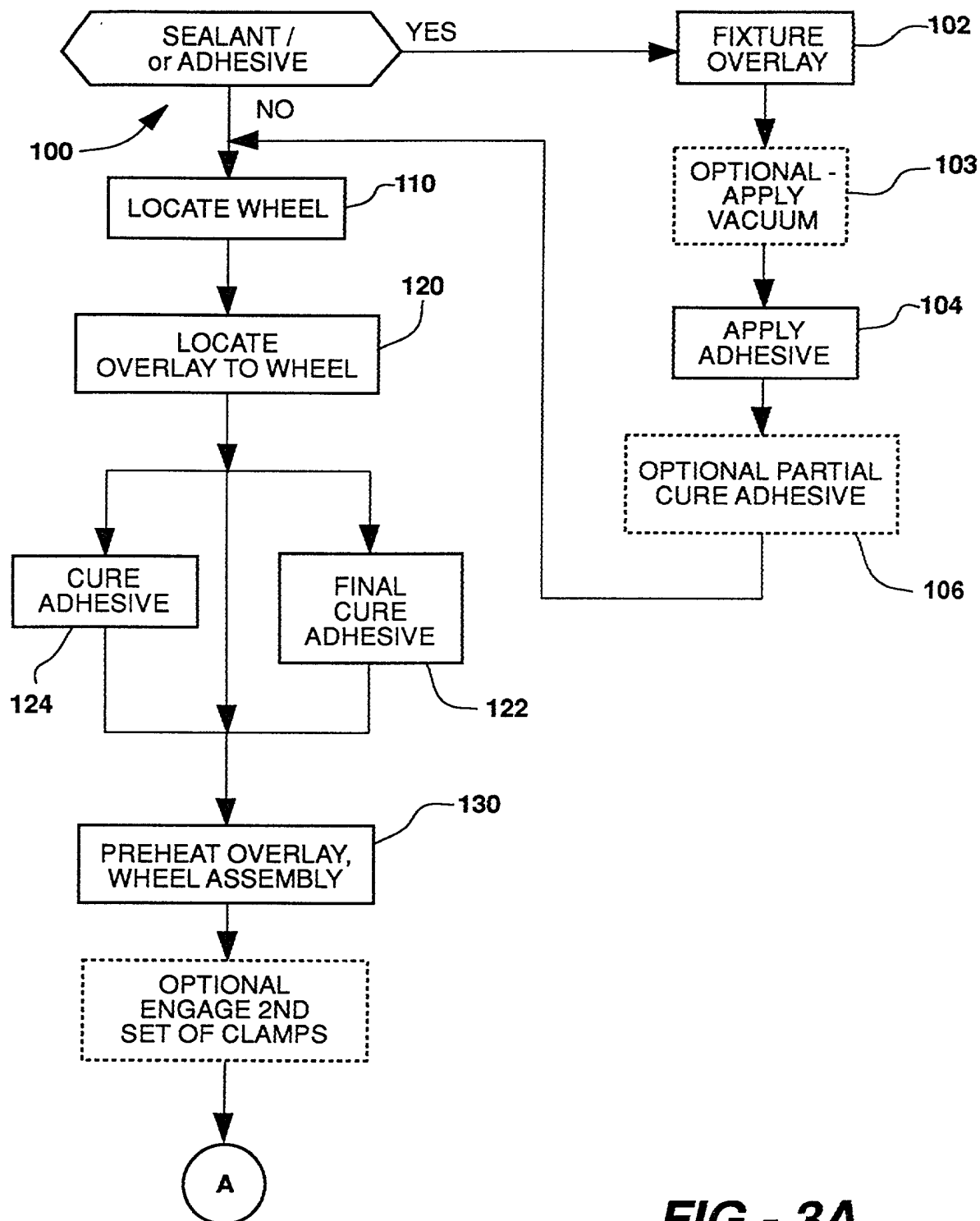


FIG-2A







**FIG - 3A**

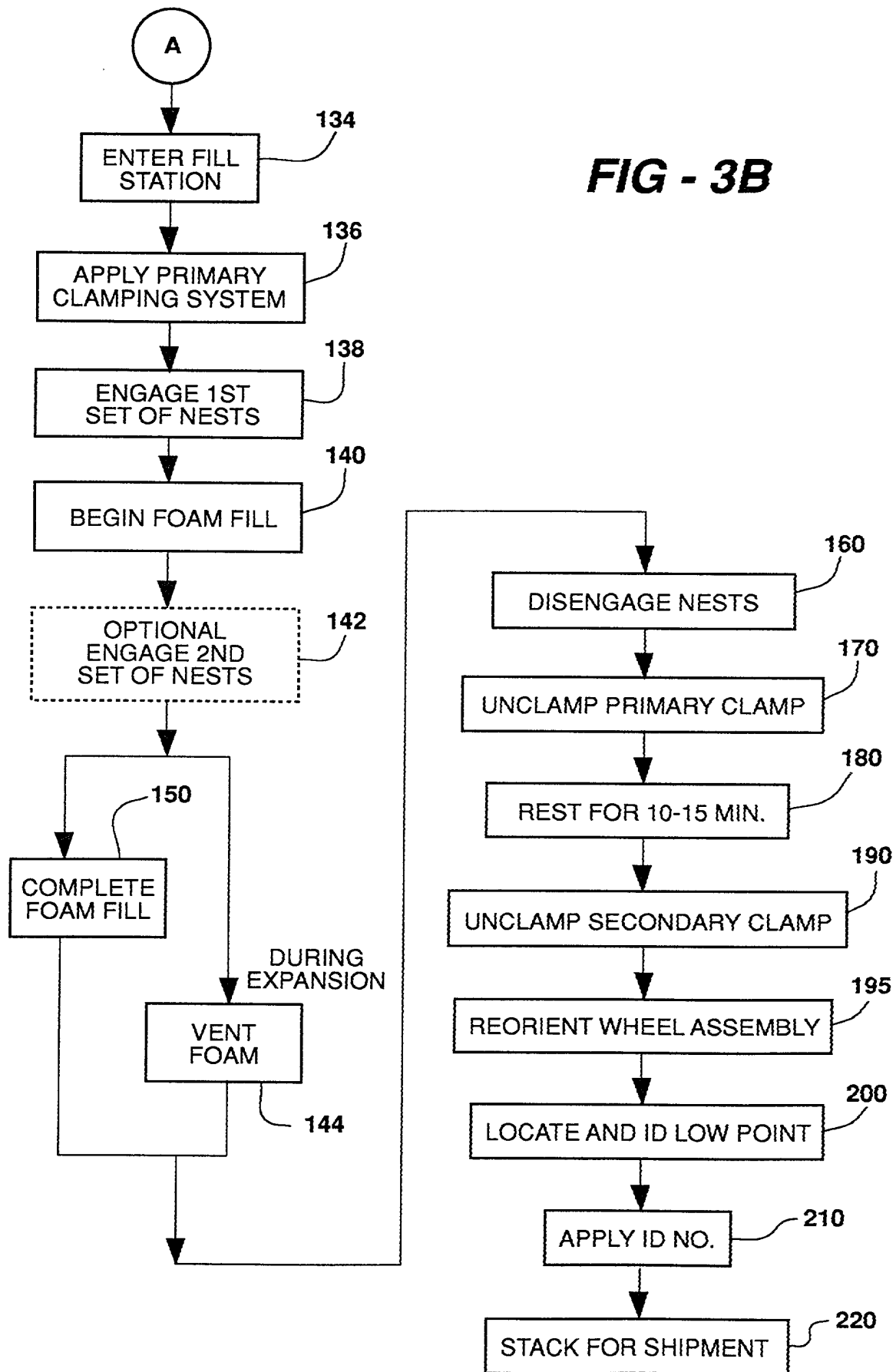


FIG-4

